

Gewindelehren
Thread Gauges

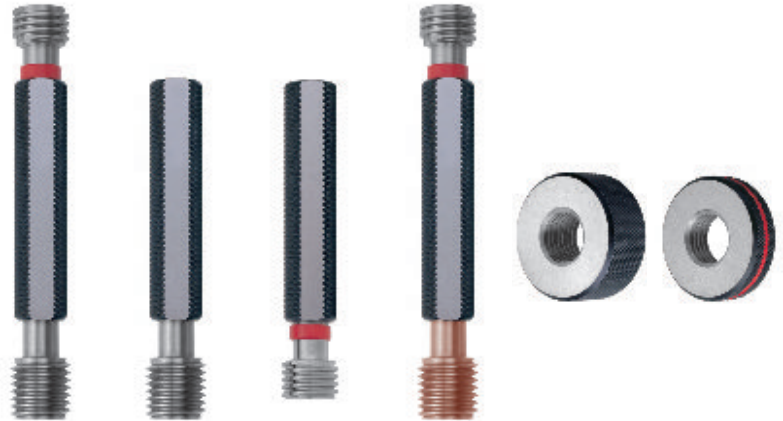
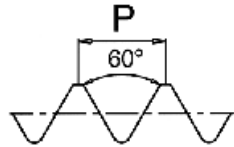
UNC

Unified Grobgewinde ANSI B 1.1 - 1982

Lehrenmaße Dorne ANSI B 1.2, Ringe BS 919

Unified Coarse Threads ANSI B 1.1 - 1982

Gauge sizes plugs ANSI B 1.2, rings BS 919



Katalog Nr. Bezeichnung	Catalogue No. Name	L12 000 Grenz- Lehrdorn <i>Limit Plug Gauge</i>	L12 100 Gut- Lehrdorn <i>Plug Gauge, Go</i>	L12 200 Ausschuss- Lehrdorn <i>Plug Gauge, NoGo</i>	L12 005 Grenz- Lehrdorn <i>Limit Plug Gauge</i>	L12 400 Gut- Lehrring <i>Ring Gauge Go</i>	L12 500 Ausschuss- Lehrring <i>Ring Gauge NoGo</i>
Toleranz	Tolerance	2B	2B	2B	2B	2A	2A
Werkstoff	Material	LS	LS	LS	HSS-LS	LS	LS
Oberfläche	Surface				TiCN		
Ausführung	Variation						
d ₁	P Gg/1" Ø mm	Verfügbarkeit Availability					
Nr. 1	- 64 01,85	x	x	x		x	x
Nr. 2	- 56 02,18	x	x	x	x	x	x
Nr. 3	- 48 02,52	x	x	x		x	x
Nr. 4	- 40 02,85	x	x	x	x	x	x
Nr. 5	- 40 03,18	x	x	x		x	x
Nr. 6	- 32 03,51	x	x	x	x	x	x
Nr. 8	- 32 04,17	x	x	x	x	x	x
Nr. 10	- 24 04,83	x	x	x		x	x
Nr. 12	- 24 05,49	x	x	x		x	x
1/4	- 20 06,35	x	x	x	x	x	x
5/16	- 18 07,94	x	x	x	x	x	x
3/8	- 16 09,53	x	x	x	x	x	x
7/16	- 14 11,11	x	x	x		x	x
1/2	- 13 12,70	x	x	x	x	x	x
9/16	- 12 14,29	x	x	x		x	x
5/8	- 11 15,88	x	x	x		x	x
3/4	- 10 19,05	x	x	x		x	x
7/8	- 9 22,23	x	x	x		x	x
1	- 8 25,40	x	x	x		x	x
1.1/8	- 7 28,58	x	x	x		x	x
1.1/4	- 7 31,75	x	x	x		x	x
1.3/8	- 6 34,93	x	x	x		x	x
1.1/2	- 6 38,10	x	x	x		x	x
1.3/4	- 5 44,45		x	x		x	x
2	- 4,5 50,80		x	x		x	x
Auch in Toleranzklasse 3B/3A verfügbar. Bitte anfragen. Also available in tolerance class 3B/3A. Please enquire.							

Prüfprotokolle werden extra berechnet, siehe Hinweise Seite 173
 Certificates will be charged separately, please see remarks page 173

LS = Lehenstahl / Toolsteel
 HSS-LS = Gutseite HSS+TiCN, Ausschuss-Seite Lehenstahl, blank
 HSS-LS = 'GO' HSS+TiCN, 'NOGO' Toolsteel, bright

x = ab Lager, Zwischenverkauf vorbehalten
 x = normally ex stock